

CLAIMS

1. A steel for exhaust gas processing equipment excellent in wear resistance, containing, by mass%,

C: 0.001 to 0.2%,

5 Cu: 0.1 to 1%,

Ni: 0.01 to 0.5%,

Cr: 4.0 to 9.0%, and

Sb: 0.01 to 0.2% and

containing one or both of

10 Mo: 0.005 to 0.5% and

W: 0.005 to 0.5% and

the balance of Fe and unavoidable impurities.

2. A steel for exhaust gas processing equipment excellent in wear resistance, containing, by mass%,

15 C: 0.001 to 0.2%,

Si: 0.01 to 0.5%,

Mn: 0.1 to 2%,

Cu: 0.1 to 1%,

Ni: 0.01 to 0.5%,

20 Cr: 4.0 to 6.0%,

Sb: 0.01 to 0.2%,

P: 0.05% or less, and

S: 0.005 to 0.02% and

containing one or both of

25 Mo: 0.005 to 0.5% and

W: 0.005 to 0.5% and

the balance of Fe and unavoidable impurities.

3. A steel for exhaust gas processing equipment as set forth in claim 1 or 2, wherein said exhaust gas
30 processing equipment is an exhaust gas duct.

4. A steel for exhaust gas processing equipment excellent in wear resistance and gas cutting property containing, by mass%,

C: 0.001 to 0.2%,

35 Si: 0.01 to 0.5%,

Mn: 0.1 to 2%,

Cu: 0.1 to 1%,

5 Ni: 0.01 to 1%,
 Cr: 4.0 to 6.0%,
 Sb: 0.01 to 0.2%,
 Al: 0.005 to 0.5%,
 P: 0.05% or less,
 S: 0.005 to 0.02%, and
 N: 0.008% or less and
containing one or both of
 Mo: 0.005 to 0.5% and
10 W: 0.005 to 0.5% and
the balance of Fe and unavoidable impurities.

5. A steel for exhaust gas processing equipment
excellent in wear resistance and gas cutting property as
set forth in claim 4 further containing, by mass%, one or
15 more of

 Nb: 0.002 to 0.2%,
 V: 0.005 to 0.5%,
 Ti: 0.002 to 0.2%,
 Ta: 0.005 to 0.5%,
20 Zr: 0.005 to 0.5%, and
 B: 0.0002 to 0.005% and
the balance of Fe and unavoidable impurities.

6. A steel for exhaust gas processing equipment
excellent in wear resistance and gas cutting property as
25 set forth in claim 4 or 5 further containing, by mass%,
one or more of

 Mg: 0.0001 to 0.01%,
 Ca: 0.0005 to 0.01%,
 Y: 0.0001 to 0.1%,
30 La: 0.005 to 0.1%, and
 Ce: 0.005 to 0.1% and
the balance of Fe and unavoidable impurities.

7. A steel for exhaust gas processing equipment
excellent in wear resistance and gas cutting property as
35 set forth in any one of claims 4 to 6 further containing,
by mass%, one or both of
 Sn: 0.01 to 0.3% and

Pb: 0.01 to 0.3% and
the balance of Fe and unavoidable impurities.

8. An exhaust gas duct wherein a gas contact
surface of a passage of exhaust gas in the exhaust gas
5 duct is comprised of steel containing, by mass%,
C: 0.001 to 0.2%,
Cu: 0.1 to 1%,
Ni: 0.01 to 0.5%,
Cr: 4.0 to 9.0%, and
10 Sb: 0.01 to 0.2% and
containing one or both of
Mo: 0.005 to 0.5% and
W: 0.005 to 0.5% and
the balance of Fe and unavoidable impurities, and welded
15 together by an austenitic welding material.

9. An exhaust gas duct wherein a gas contact
surface of a passage of exhaust gas in the exhaust gas
duct is comprised of a double-layer steel having as a
surface layer of said steel containing, by mass%,
20 C: 0.001 to 0.2%,
Cu: 0.1 to 1%,
Ni: 0.01 to 0.5%,
Cr: 4.0 to 9.0%, and
Sb: 0.01 to 0.2% and
25 containing one or both of
Mo: 0.005 to 0.5% and
W: 0.005 to 0.5% and
the balance of Fe and unavoidable impurities, and welded
together at its surface layer by an austenitic welding
30 material.

10. An exhaust gas duct wherein a gas contact
surface of a passage of exhaust gas in the exhaust gas
duct is comprised of a steel containing, by mass%,
C: 0.001 to 0.2%,
35 Si: 0.01 to 0.5%,
Mn: 0.1 to 2%,
Cu: 0.1 to 1%,

Ni: 0.01 to 0.5%,
Cr: 4.0 to 6.0%,
Sb: 0.01 to 0.2%,
P: 0.05% or less, and
5 S: 0.005 to 0.02% and
containing one or both of
Mo: 0.005 to 0.5% and
W: 0.005 to 0.5% and
the balance of Fe and unavoidable impurities and a
10 welding metal in a composition range of the same as said
steel.

11. An exhaust gas duct as set forth in any one of
claims 8 to 10, wherein said exhaust gas duct is a
double-wall tube type water-cooled exhaust gas duct which
15 is comprised of a metal outside tube and metal inside
tube where the inside of the inside tube is used as the
passage of the exhaust gas and the gap between the
outside tube and the inside tube is used as the passage
of the coolant.

20 12. An exhaust gas duct as set forth in any one of
claims 8 to 10, wherein said exhaust gas duct is an
exhaust gas duct where a plurality of tubes are joined
and arranged at an opposite surface of the passage of the
exhaust gas from the gas contact surface and has the
25 function of circulating a coolant through said tubes.